## BRIEF PROFILE OF MR. SANJAY GINODIA (NON EXECUTIVE INDEPENDENT DIRECTOR)

Mr. Sanjay Ginodia (DIN: 07781746), aged about 56 years holds a distinguished B.A. L.L.B(Hons.) degree and is also a member of Bar Council of West Bengal.

Mr Ginodia is a senior Partner at R. Ginodia & Co., one of the leading fullservice law firms in Kolkata and Eastern India, and heads the firm's highly regarded Litigation & Dispute Resolution Practice.

He has over 24 years of experience in handling complex, high-value civil, commercial and criminal litigations. He has a highly successful track record in Litigation & Arbitration matters, before diverse for a such as the Hon'ble Supreme Court of India, the Hon'ble High Court at Calcutta, National Company Law Tribunal, National Company Law Appellate Tribunal, Arbitral Tribunals, Debt Recovery Tribunals, National Green Tribunal and the Commercial, Civil and Criminal Courts in West Bengal.

Mr. Ginodia frequently represents clients in Insolvency & Restructuring matters, and has creditors, corporate debtors, resolution professionals and resolution applicants before the NCLT. He also has vast experience in contentious and non-contentious Family & Private Client matters relating to wills and succession, estate planning, partition, matrimonial disputes, family arrangements / settlements, etc.

Mr. Sanjay Ginodia is widely recognized for his sharp, focused and detailoriented approach and has represented international and domestic clients in several high-profile litigations and arbitrations.